

S & S INTERNATIONAL INC

60" Wide Herr-Voss Dual-Head Slitting Line



1/4" x 144" Cincinnati CNC Plate Shear



60" Wide iMeas Coil Polishing Line



60" Wide iMeas Sheet Polishing Line



60" Wide Herr-Voss Light-Gauge Cut-to-Length Line



60" Wide Herr-Voss Plate Line



Your Metals Service Center

Your Source For Stainless and Aluminum Flat Rolled Products

Stainless Steel

Sheet - Plate - Blanks

Coil - Strip - Foil

Bar and Tubing Stock

Aluminum

Sheets - Blanks Coil - Strip

Galvanized

Sheets - Blanks - Coil - Strip

**IF YOU HAVE ANY FURTHER QUESTIONS PLEASE
DO NOT HESITATE TO CONTACT US:**

457 ST. PAUL BLVD

CAROL STREAM, IL 60188

PHONE: 630.510.9200 FAX: 630.510.9296

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WWW.SSISTAINLESS.COM

S & S INTERNATIONAL INC

NOMINAL PRODUCT STOCK LIST

ALLOYS	SHEET	PLATE	COIL	ANNEALED STRIP	TEMPERED STRIP	ROUNDS	FLATS	TUBE / PIPE
201	X	X	X	X	X		X	X
301	X	X	X	X	X		X	X
303						X		
302 / 304	X	X	X	X	X	X	X	X
304L	X	X	X	X	X	X	X	X
305			X	X	X			
309	X		X	X				
310	X		X	X				
316L	X	X	X	X	X	X	X	X
317L	X		X	X	X			
321	X		X	X				X
347	X		X	X				
409	X		X	X			X	
410	X		X	X				
430	X		X	X			X	
436	X		X	X				
439	X		X	X				
441	X		X	X				
ALUM 3003	X		X					
ALUM 3105	X		X					
ALUM 5052	X		X					

WE NOW STOCK GALVANIZED COIL AND SHEET STOCK

PLEASE FEEL FREE TO CONTACT US FOR FURTHER INFORMATION!!

S & S INTERNATIONAL INC

STAINLESS & ALUMINUM SERVICE CENTER

Our in-house processing capabilities are unmatched, as we process all of our material under our own roof with our own equipment.

Our newest addition is our:

WET / DRY IMEAS COIL POLISHING LINE

which compliments our IMEAS SHEET POLISHING LINE. We can produce polish sheet and blanks to the most precise dimensions with an exceptional #3 or #4 finish, wet or dry

WE CAN EVEN CUSTOM MATCH FINISHES ON OUR POLISHING EQUIPMENT



60" Wide Polishing Heads from our Coil Polisher



Our Coil Field in Carol Stream, Illinois

FINISHES include 2B/2D - #3 OR #4 Wet / Dry Polish - #1BA - Best Brite - #2BA - CUSTOM

VINYL COATING include Laser Nitto - Blue Nitto - Black & White - White - Clear - Available in Various Tac's

Our **PRO-ECO** and **HERR-VOSS SLITTERS** allow us to produce **PRECISION** slit coil:

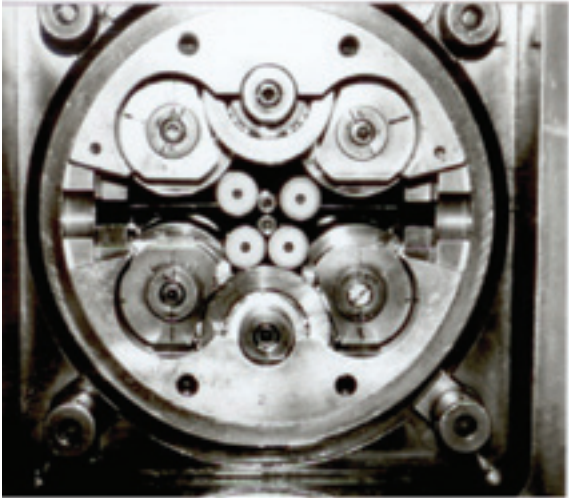
MAXIMUM WIDTH	72"	MAXIMUM THICKNESS	0.250"	I.D.	16" / 20"
MINIMUM WIDTH	0.125"	MINIMUM THICKNESS	0.010"	O.D.	72" MAX

Our **HERR-VOSS LEVELERS** and **CNC CINCINNATI SHEARS** allow us to produce blanks and sheet held to the tightest tolerances:

MAXIMUM THICKNESS	0.250"	MAXIMUM WIDTH	72.00"	MAXIMUM LENGTH	480"
MINIMUM THICKNESS	0.015"	MINIMUM WIDTH	1.00"	MINIMUM LENGTH	1.00"

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STAINLESS PRECISION STRIP OPERATION



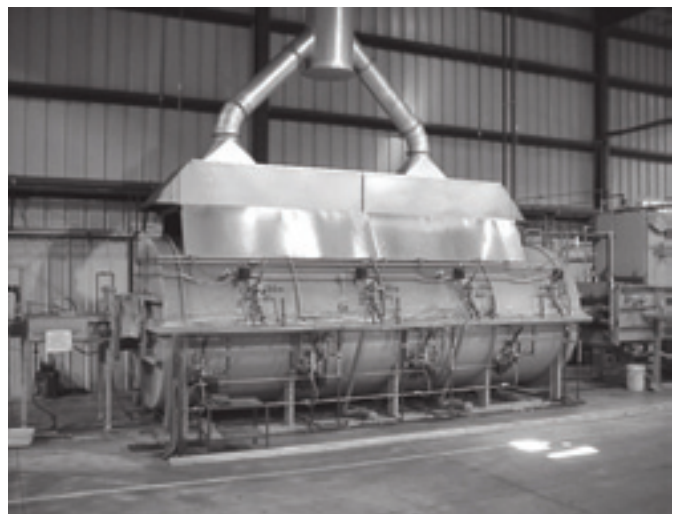
Our **2 ROUSCH ROLLING MILLS** have the ability to produce multiple thicknesses in various tempers to exact customer specifications.

Our **BRIGHT ANNEAL FURNACES** allow us to produce clean annealed material in the lightest of thicknesses.

To finalize our production flow are our **STATE-OF-THE-ART SLITTERS** that have the ability to produce the finest material with the tightest of tolerances in multiple inner and outer diameters.

TEMPERS	THICKNESS RANGE	TENSILE (KSI)	YIELD (KSI)	ELONGATION (IN 2%)	HARDNESS
ANNEALED	.004 - .060	75	30	40	RB 95 (max)
1/4 HARD	.004 - .048	125	75	25	RC 25 - 30
1/2 HARD	.004 - .040	150	110	18	RC 30 - 35
3/4 HARD	.004 - .035	175	135	12	RC 35 - 40
FULL HARD	.005 - .025	185	140	9	RC 40 - 45

Ranges Shown are for Type 301 Stainless



Corporate Office

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COME VISIT US AT WWW.SSISTAINLESS.COM